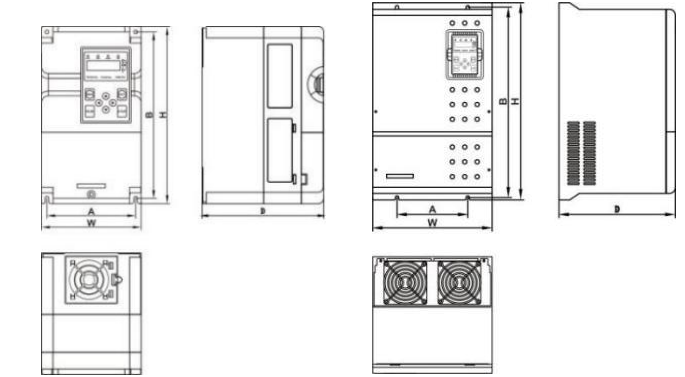


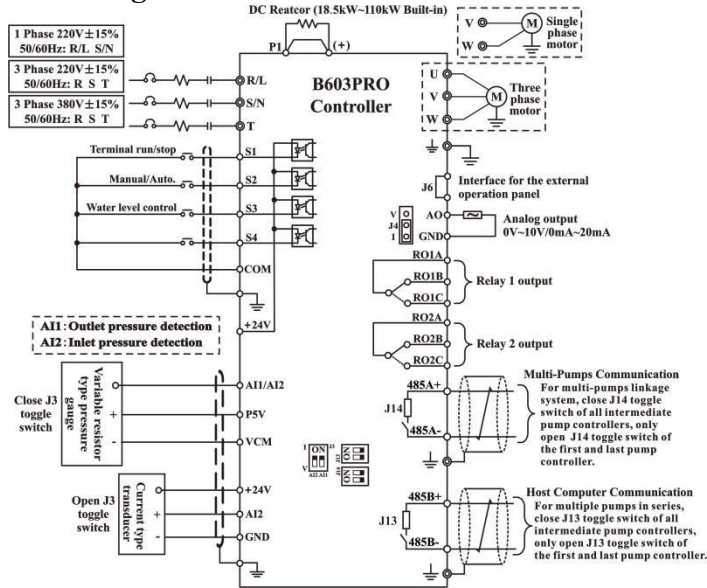
# B603PRO Series Intelligent Controller for Water Pump Simple Manual

## Dimension Model and Specification



220V 0.75kW~22kW Dimension			220V 30kW~55kW Dimension					
380V 0.75kW~37kW Dimension			380V 45kW~200kW Dimension					
Model	Rated Output Current (A)	Motor Power (kW)	Installation Dimension		External Dimension			Installation Hole (mm)
			A(mm)	B(mm)	H(mm)	W(mm)	D(mm)	
Input: AC 1PH 220V, Output: AC 3PH 0~220V								
B603PRO-2001	4.5	0.75	114	174	186	126	163.8	5
B603PRO-2002	7.0	1.5						
B603PRO-2003	10.0	2.2						
Input: AC 3PH 220V, Output: AC 3PH 0~220V								
B603PRO-2001	4.5	0.75	114	174	186	126	163.8	5
B603PRO-2002	7.0	1.5						
B603PRO-2003	10.0	2.2						
B603PRO-2004	13.0	3.0	114	174	186	126	185	5
B603PRO-2005	17.0	3.7						
B603PRO-2007	25.0	5.5						
B603PRO-2010	32.0	7.5	146	301	313	161	210	6
B603PRO-2015	45.0	11.0	185	330	342	200	200.5	6
B603PRO-2020	60.0	15.0						
B603PRO-2025	75.0	18.5						
B603PRO-2030	91.0	22.0	233	381	400	251	213	6
B603PRO-2040	112.0	30.0						
B603PRO-2050	150.0	37.0						
B603PRO-2060	176.0	45.0	199	534	554	336	327.5	9
B603PRO-2075	210.0	55.0						
Input: AC 3PH 380V, Output: AC 3PH 0~380V								
B603PRO-4001	2.1	0.75	114	174	186	126	163.8	5
B603PRO-4002	3.8	1.5						
B603PRO-4003	5.1	2.2						
B603PRO-4005	9.5	4.0	114	174	186	126	185	5
B603PRO-4007	14.0	5.5						
B603PRO-4010	18.5	7.5						
B603PRO-4015	25.0	11.0	146	301	313	161	210	6
B603PRO-4020	32.0	15.0						
B603PRO-4025	38.0	18.5						
B603PRO-4030	45.0	22.0	185	330	342	200	200.5	6
B603PRO-4040	60.0	30.0						
B603PRO-4050	75.0	37.0						
B603PRO-4060	92.0	45.0	233	381	400	251	213	6
B603PRO-4075	115.0	55.0						
B603PRO-4100	152.0	75.0						
B603PRO-4120	180.0	90.0	199	534	554	336	327.5	9
B603PRO-4150	215.0	110.0						
B603PRO-4180	260.0	132.0						
B603PRO-4215	305.0	160.0	360.0	848.0	870.0	503.0	362.0	11.0
B603PRO-4250	340.0	185.0						
B603PRO-4270	380.0	200.0						

## Wiring



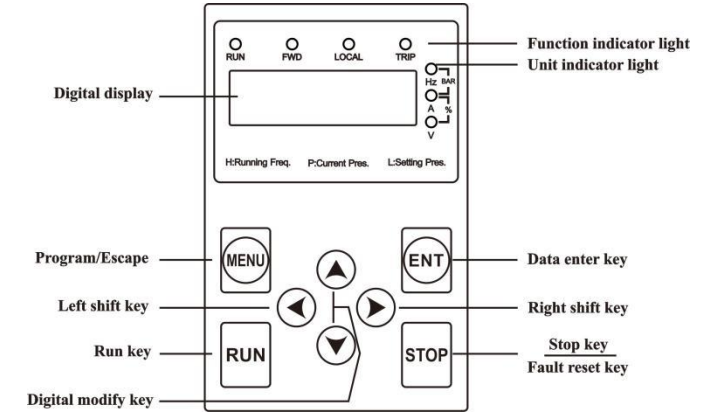
Main circuit terminal's function as following:

Terminal Symbol	Function Description
L, N	Terminals of single phase AC input
R, S, T	Terminals of 3 phase AC input
(+), (-)	Spare terminals of external braking unit
(+), PB	Spare terminals of external braking resistor
PI, (+)	Spare terminals of external DC reactor
(-)	Terminals of negative DC bus
U, V, W	Terminals of 3 phase AC output
V, W	Terminals of 1 phase AC output
⏏	Terminals of ground

The functions of the control terminal are described below:

Type	Terminal symbol	Function Description
Power Source	P5V-VCM	Providing 10mA current, used for external resistance type remote pressure gauge
	+24V-GND	Providing 24V power source, used for pressure transmitter, the max.output current is 200mA.
Analog Input	+24V-AI1	Reception of 0/4mA~20mA pressure transmitter, Toggle switch J3 on control panel should select ON side.
	+24V-AI2	
Digital Input	S1-COM	ON-OFF signal input, optical coupling with +24V and COM
	S2-COM	Input voltage range: 9V~30V
	S3-COM	Input impedance: 2.4kΩ
	S4-COM	
Analog Output	AO-GND	DC 0V~10V/0mA~20mA analog output, voltage or current signal output determined by J4 short-circuit cap selection on main circuit board.
	RO2A-RO2B	Relay output, RO2A, RO1A common terminal, RO2B, RO1B NC terminal, RO2C, RO1C terminal.
Relay Output	RO1A-RO1B	The relay switch contact signal, which can be either alarm or valve switch signals.
	RO1A-RO1C	Max.capacity of contact: AC 250V-3A or DC 30V-1A.
Communi-cation	485A+	485 communication interface. Use twisted pair cable or shielded cable for dedicated communication interface.
	485A-	
	485B+	485 communication interface. Use twisted pair cable or shielded cable for the standard 485 communication interface.
	485B-	
Remarks	Toggle Switch J3	AI1 and AI2 Input type selection switch. Toggle switch turn to ON side as current type signal, otherwise, as voltage type signal
	Toggle Switch J13	J13: 485B communication terminal resistance selection
	Toggle Switch J14	J14: 485A communication terminal resistance selection
	Toggle Switch J14	Toggle switch turn to ON side as connecting to terminal resistance, noted that for multi-pump, only open toggle switch of the first pump and last pump.

## Keypad Description



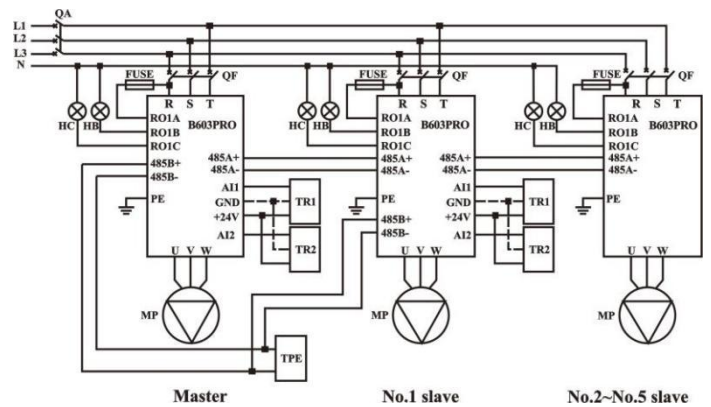
Manual/Auto Switchover Function (Constant Speed/Constant Pressure (Constant Differential Pressure) Switchover Function):

- Terminal (Terminal in priority, panel keypad control manual/auto switchover invalid)
- When b05.02 = 2, S2 disconnected with COM, and constant pressure/constant differential pressure water supply is provided. S2 connected with COM, operate and supply water at constant speed.
- Panel Keypad (Manual/Auto Switchover can be realized by pressing the panel button when the controller is stopped)

In the stop state, press the ◀ and ▶ key at the same time in the primary display interface to realize the manual/automatic switchover.

## Quick Debug of Parameter Setting

Step1: Wiring



Control 5 auxiliaries at most, up to 6 pump linkage work

Step2: Modify b08.00~b08.04 parameters according to motor nameplate parameters

Password: b00.00=65535, b07.22=65535  
b08.00: Rated power of motor (cannot exceed the power labeled on controller nameplate)  
b08.01: Rated frequency of motor (Normally 50Hz/60Hz)  
b08.02: Rated RPM of motor  
b08.03: Rated Voltage of motor  
b08.04: Rated current of motor (Cannot exceed the output current labeled on controller nameplate)

Step3: Confirmation of the pump operating direction

A short trial run to see if the pump's running rotation is correctly. The pump steering can be changed in the following two ways:

- Power off controller until its LED display extinguish, switch over any two output wires of U, V, W
- b00.02 Stop controller, modify parameter b00.02

Step4: Setting control mode and linkage mode

b01.18: Set this parameter based on the required control mode. b01.18=0 (constant pressure), b01.18=1 (constant differential pressure)

b01.17: Set this parameter based on the required linkage mode. b01.17=0 (synchronous), b01.17=1 (master-slave), b01.17=2 (big-small pump), b01.17=3 (one duty one standby), b01.17=4 (one VFD drive two pumps)

Step5: Setting transducer measuring range, feedback type

- Pressure transducer setting. Set "b01.05" according to the maximum range labeled on pressure transducer.
- According to the transducer feedback type, put main circuit toggle switch J3 to ON side (current type signal), or other side (voltage type signal).

Step6: Correct displayed pressure value

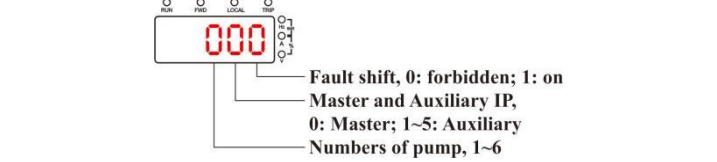
b01.06: AI1 input voltage lower limit (used for adjusting zero bias of pressure transducer)  
b01.08: AI1 input voltage higher limit (when display pressure smaller than the actual, decrease Higher Limit; when display pressure greater than the actual, increase Higher Limit)

b01.11: AI2 input voltage lower limit (used for adjusting zero bias of pressure transducer)

b01.13: AI2 input voltage higher limit (when display pressure smaller than the actual, decrease Higher Limit; when display pressure greater than the actual, increase Higher Limit)

Step7: Multi-pumps quick setting

b00.07: Can quickly set parameters of multi-pumps



For example, when set parameters of three pump, Master b00.07=301, No.1 slave b00.07=311, No.2 slave b00.07=320


## Fault and Trouble Shooting

Fault Code	Fault value	Fault Type	Reason	Solution
LP	0x1C	Low Water Pressure	1.Abnormal sensor; 2.Motor rotates in the reverse direction; 3.Insufficient water inflow; 4.There is air inside the pump	●Check the installation of pressure transmitter; ●Check the motor's direction of rotation is correct or not ●Check the parameter b01.01 (setting value too big); ●Check the pump whether is vent out the air inside
			1.Abnormal sensor; 2.Insufficient water inflow;	●Check the installation of pressure transmitter; ●Check the parameter b07.13 (setting value too big);
			1.Abnormal sensor; 2.The parameter b01.00 setting value is too small	●Check the installation of pressure transmitter; ●Check the parameter b01.00 (setting value too small)
			1.Water level of pool is too low; 2.Abnormal water level switch; 3.Wrong setting of water level switch style parameter	●Check the water system ●Check the situation of the control terminal S3 ●Check the parameter b05.00
E022	0x16	AI1 Sensor Fault	1.Pressure transmitter disconnected; 2.Wrong pressure transmitter wiring; 3.Pressure transmitter short circuit; 4.Pressure transmitter break down	●Check the cable between pressure transmitter and controller; ●Check the sensor whether is normal
E033	0x21	AI2 Sensor Fault	1.Pressure transmitter disconnected; 2.Wrong pressure transmitter wiring; 3.Pressure transmitter short circuit; 4.Pressure transmitter break down	●Check the cable between pressure transmitter and controller; ●Check the sensor whether is normal
A033	0x1E	Water Shortage Fault	1.No water in the well	●Check whether there is water in the well
E001	0x01	Inverter unit fault	1.Ace/Dec time is too short; 2.IGBT module fault; 3.Malfunction caused by interference; 4.Grounding is not properly	●Increase Ace/Dec time; ●Check external equipments and eliminate interference; ●Ask supplier for support
E002 / E044	0x02 / 0x2C	Over-current When Acceleration	1.Acceleration time is too short; 2.Low input voltage; 3.There are impurities in the pump; 4.Pump blocked;	●Prolong acceleration time; ●Check the power supply; ●Check water quality and water intake environment ; ●Check motor;
E003 / E045	0x03 / 0x2D	Over-current When Deceleration	1.Dec time is too short; 2.Load is too heavy; 3.The power of controller is small	●Prolong Dec. time; ●Increase braking unit; ●Select bigger capacity controller
E004 / E046	0x04 / 0x2E	Over-current When Constant Speed Running	1.Sudden change of load; 2.Low input voltage; 3.The power of controller is small	●Check the load; ●Check the power supply; ●Select bigger capacity controller
E005	0x05	Over-voltage When Acceleration	1.High input voltage; 2.Regenerative energy from the motor is too large	●Check the power supply; ●Avoid to restart the motor until it stop running completely
E006	0x06	Over-voltage When Deceleration	1.Dec time is too short; 2.Load is too heavy;	●Increase Dec. time; ●Increase braking unit;
E007	0x07	Over-voltage When Constant Speed Running	1.High input voltage; 2.Load is too heavy	●Install input reactor; ●Increase braking unit
E008	0x08	Control Power Supply Fault	1.The input voltage is not within the allowable range	●Adjust the voltage to the allowable range
E009	0x09	DC Bus	1.Low input voltage	●Check the grid's input power

Fault Code	Fault value	Fault Type	Reason	Solution
E010	0x0A	Controller Overload	1.Acceleration time is too short; 2.Low input voltage 3.Restart the motor when it does not stop totally;	●Increase acceleration time; ●Check the power supply; ●Avoid restarting during shutdown;
			1.Low input voltage; 2.Wrong setting of motor parameter; 3.Motor blocked or something stick in the pump;	●Check the power supply; ●Reset the rated current of motor; ●Check motor;
E012	0x0C	Input Phase Failure	1.Open-phase occurred at R,S,T power input side;	●Check the wiring, installation and the power supply;
E013	0x0D	Output Phase Failure	1.Open-phase occurred at U,V,W output side (or there is asymmetric of load three phase)	●Check the output wiring; ●Check the motor and cable;
E014	0x0E	IGBT Overheat	1.Cooling fans of controller blocked or damaged; 2.Ambient temperature is too high; 3.Wires or connectors of control board are loose; 4.Control board is abnormal	●Clear air duct or replace cooling fans; ●Decrease the ambient temperature; ●Check wiring connection and reconnect; ●Ask supplier for support;
			1.The upper controller works abnormally; 2.Communication line is abnormal; 3.Wrong setting of communication parameter;	●Check wiring connection of upper controller; ●Check communication wiring; ●Setting correct communication parameters;
E016	0x10	RS485B Communication Timeout	1.Wires or connectors of control board are loose; 2.Abnormal current detection circuit;	●Check wiring connection and re-wire; ●Ask supplier for service
E018	0x12	Current Detection Fault	1.Wires or connectors of control board are loose; 2.Abnormal current detection circuit;	●Check wiring connection and re-wire; ●Ask supplier for service
E021	0x15	EEPROM Fault	1.Error occurred in the read-write of control parameters; 2.EEPROM damaged	●Press <b>STOP</b> button to reset; ●Ask supplier for service
P.off	—	Low Voltage Alarm	1.Low input voltage	●Check the grid's input power supply

## Instructions of Parameters Group

The B603PRO RS485B supports Modbus RTU protocol, which is used for controller or water supply system running state information and related functional parameter setting.

Function Code	Name	Setting Range	Factory Setting	Description
br-00 Group Application Function				
b00.00	Debugging Password	0~65535	65535	Decide by b06.09
b00.01	Pressure Setting	b01.01 ~b01.00-1.0	3.0bar	Set according to the actual requirements of user
	Differential Pressure Setting	0.0 ~b01.00-1.0	0.5bar	
b00.02	Motor Rotating Direction	0~1	0	0: Forward; 1: Reverse
b00.03	Freeze-proofing	0~1	0	0: Invalid; 1: Valid (Used in cold areas)
b00.04	Anti-clogging	0~1	0	0: Invalid; 1: Valid (Prevention measures, only suitable for single pump system)
b00.05	Anti-clogging Rotating Cycle	1.0~300.0	20.0s	Set the forward/reverse rotating direction cycle and corresponding output frequency (should not be higher than the rated frequency of the pump) of anti-clogging
b00.06	Anti-clogging Output Frequency	0.00~b05.05	15.00Hz	
b00.07	Shortcut Key Setting	0x000~0x651	0x100	<div></div> <p>Fault shift, 0: forbidden; 1: on Master and Auxiliary IP, 0: Master; 1~5: Auxiliary Numbers of pump, 1~6</p> <p>Note: When connecting to our touch screen (HMI), set it to 200/300/400/500/600.</p>
b00.08	Constant Speed Operating Frequency Setting Value	b05.07~b05.06	50.00Hz	When the constant speed operating frequency needs to be set to a greater value, the upper operating limit b05.06 shall be modified first, and then the value shall be modified
b00.09	Manual Frequency Source Selection	0~3	0	0: Keyboard (b00.08); 1: AI1; 2: AI2; 3: Communications control
br-01 Group Application Function				
b01.00	High Water Pressure Alarm Value	b01.01~b01.05	8.0bar	When actual pressure on the outlet side is higher than this preset value, the controller halts, alarms and displays "HP".
b01.01	Low Water Pressure Alarm Value	0.0~b01.00	0.5bar	When actual pressure on the outlet side is lower than this preset value for a low pressure running time (b01.02), the controller halts, alarms and displays "LP"
b01.02	Low Pressure Running Time	0.0~300.0	20.0s	
b01.03	Minimum Freeze-proofing Frequency	1.00~b05.07	5.00Hz	Be valid when b00.03 was set to 1, whenever sleeps, running with the setting frequency in case of freezing
b01.04	Anti-clogging FWD/REV. Dead Time	0.0~3600.0	1.0s	When anti-clogging is valid (b00.04=1), b01.04 set the FWD/REV. transition time
b01.05	Maximum Transducer Setting Range	0.0~100.0	10.0bar	E.g. If the rated max. range of transducer is 16.0bar, b01.05 should be set to 16.0
b01.06	AI1 Lower Limit	0.00~b01.08	1.00V	●Lower limit use to pressure transducer zero setting ●Higher limit use to accordant display and transducer pressure: when display pressure smaller than the actual, decrease higher limit; when display pressure greater than the actual, increase higher limit
b01.07	Corresponding Setting of AI1 Lower Limit	-100.0~100.0	0.0%	
b01.08	AI1 Higher Limit	b01.06~10.00	5.00V	
b01.09	Corresponding Setting of AI1 Higher Limit	-100.0~100.0	100.0%	●When analog input is interfered, prolong filtering time so as to increase the ability of anti-interference, but decrease the sensitivity.



